



MAJOR SOURCE OPERATING PERMIT

PERMITTEE: DOW CORNING ALABAMA, INC.

FACILITY NAME: DOW CORNING ALABAMA, INC.

FACILITY/PERMIT NO.: 209-0026

Mt. Meigs, Montgomery County,

LOCATION: Alabama

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, as amended, <u>Ala. Code</u> 1975, §\$22-28-1 to 22-28-23 (2006 Rplc. Vol. and 2007 Cum. Supp.) (the "AAPCA") and the Alabama Environmental Management Act, as amended, <u>Ala. Code</u> 1975, §\$22-22A-1 to 22-22A-15, (2006 Rplc. Vol. and 2007 Cum. Supp.) and rules and regulations adopted thereunder, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the Clean Air Act of 1990, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the Clean Air Act of 1990 are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date: Draft

Expiration Date: Draft

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Fede	erally E	nforceable Provisos	Regulations
1.	Trans	<u>sfer</u>	
	or oth piece	permit is not transferable, whether by operation of law herwise, either from one location to another, from one of equipment to another, or from one person to her, except as provided in Rule 335-3-1613(1)(a)5.	Rule 335-3-16- .02(6)
2.	Rene	<u>wals</u>	
	six (6	oplication for permit renewal shall be submitted at least 5) months, but not more than eighteen (18) months, e the date of expiration of this permit.	Rule 335-3-16- .12(2)
	to ope	ource for which this permit is issued shall lose its right erate upon the expiration of this permit unless a timely complete renewal application has been submitted within me constraints listed in the previous paragraph.	
3.	Sever	rability Clause	
	if any or ph uncor judgm of thi section phrase	provisions of this permit are declared to be severable and a section, paragraph, subparagraph, subdivision, clause, parase of this permit shall be adjudged to be invalid or institutional by any court of competent jurisdiction, the ment shall not affect, impair, or invalidate the remainder is permit, but shall be confined in its operation to the on, paragraph, subparagraph, subdivisions, clause, or see of this permit that shall be directly involved in the oversy in which such judgment shall have been ered.	Rule 335-3-16- .05(e)
4.	<u>Com</u>	<u>pliance</u>	
	(a)	The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	Rule 335-3-16- .05(f)
	(b)	The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	Rule 335-3-16- .05(g)

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10.	Insp	ection and Entry				
	may repre	n presentation of credentials and other documents as be required by law, the permittee shall allow authorized esentatives of the Alabama Department of Environmental agement and EPA to conduct the following:	Rule 335-3-16- .07(b)			
	(a)	Enter upon the permittee's premises where a source is located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;				
	(b)	Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;				
	(c)	Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;				
	(d)	Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.				
11.	Com	pliance Provisions				
	(a)	The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	Rule 335-3-16- .07(c)			
	(b)	The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.				
12.	Com	pliance Certification				
		ompliance certification shall be submitted annually by ber $21^{\rm st}$ of each year.	Rule 335-3-16- .07(e)			
	(a)	The compliance certification shall include the following:				
		(1) The identification of each term or condition of this permit that is the basis of the certification;				

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		(2)	The compliance status;	
		(3)	The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recording Keeping Requirements);	
		(4)	Whether the method(s) or other means used to assure compliance provided continuous or intermittent data;	
		(5)	Such other facts as the Department may require to determine the compliance status of the source;	
	(b)	The	compliance certification shall be submitted to:	
		A	Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463 and to: air and EPCRA Enforcement Branch EPA Region IV 61 Forsyth Street, SW Atlanta, GA 30303	
13.	Reo	penin	g for Cause	
			of the following circumstances, this permit will be prior to the expiration of the permit:	Rule 335-3-16- .13(5)
	(a)	Air with year than app requ	Act of 1990 become applicable to the permittee in a remaining permit term of three (3) or more irs. Such a reopening shall be completed not later in eighteen (18) months after promulgation of the blicable requirement. No such reopening is uired if the effective date of the requirement is later in the date on which this permit is due to expire.	

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	(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.				
	(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.				
	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.				
14.	<u>Addi</u>	itional Rules and Regulations				
	exist Rule	permit is issued on the basis of Rules and Regulations ting on the date of issuance. In the event additional es and Regulations are adopted, it shall be the permit er's responsibility to comply with such rules.	§22-28-16(d), <u>Code of</u> <u>Alabama 1975</u> as amended			
15.	<u>Equi</u>	ipment Maintenance or Breakdown				
15.	Equi (a)	In case of shutdown of air pollution control equipment for scheduled maintenance, the intent to shut down shall be reported to the Department at least 24 hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. The Department shall be notified when maintenance on the air pollution control equipment is complete and the equipment is operating.	Rule 335-3-107(1),(2)			
15.	_	In case of shutdown of air pollution control equipment for scheduled maintenance, the intent to shut down shall be reported to the Department at least 24 hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. The Department shall be notified when maintenance on the air pollution control equipment is complete and				
15.	_	In case of shutdown of air pollution control equipment for scheduled maintenance, the intent to shut down shall be reported to the Department at least 24 hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. The Department shall be notified when maintenance on the air pollution control equipment is complete and the equipment is operating. (1) Identification of the specific facility to be taken out of service as well as its location and permit				

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		(4)	Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
		(5)	The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.	
	(a)	upse expectontal stand shall work pertine	e event that there is a breakdown of equipment or t of process in such a manner as to cause, or is cted to cause, increased emissions of air aminants which are above an applicable dard, the person responsible for such equipment notify the Director within 24 hours or the next ing day and provide a statement giving all nent facts, including the estimated duration of breakdown. The Director will be notified when the kdown has been corrected.	
16.	<u>Opera</u>	ation (of Capture and Control Devices	
	which at all air co equip minin	this j times ontami ment	dution control devices and capture systems for permit is issued shall be maintained and operated in a manner so as to minimize the emissions of inants. Procedures for ensuring that the above is properly operated and maintained so as to the emission of air contaminants shall be	§22-28-16(d), <u>Code of</u> <u>Alabama 1975,</u> as amended
17.	Obno	xious	Odors	
	obnox by Ai emiss Alaba	xious (r Divi ions ma D	it is issued with the condition that, should odors arising from the plant operations be verified sion inspectors, measures to abate the odorous shall be taken upon a determination by the department of Environmental Management that ures are technically and economically feasible.	Rule 335-3-1- .08
18.	Fugit	ive Dı	<u>ust</u>	
	(a)	emar	autions shall be taken to prevent fugitive dust nating from plant roads, grounds, stockpiles, ens, dryers, hoppers, ductwork, etc.	Rule 335-3-4- .02

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	(b)	the	t or haul roads and grounds will be maintained in following manner so that dust will not become orne:		
		(1)	By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic;		
		(2)	By reducing the speed of vehicular traffic to a point below that at which dust emissions are created;		
		(3)	By paving;		
		(4)	By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions; or		
		(5)	By any combination of the above methods which results in the prevention of dust becoming airborne from the road surface.		
19.	<u>Addi</u>	tions	and Revisions		
			fications to this source shall comply with the on procedures in Rules 335-3-1613 or 335-3-16-	Rule 335-3-16- .13 and .14	
20.	Reco	rdkee	eping Requirements		
20.	Reco	Reco	eping Requirements ords of required monitoring information of the ree shall include the following:	Rule 335-3-16- .05(c)(2)	
20.		Reco	ords of required monitoring information of the		
20.		Reco	ords of required monitoring information of the ree shall include the following: The date, place, and time of all sampling or		
20.		Reco sour	ords of required monitoring information of the ree shall include the following: The date, place, and time of all sampling or measurements;		

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		(5) The results of all analyses; and	
		(6) The operating conditions that existed at the time of sampling or measurement.	
	(b)	Retention of records of all required monitoring data and support information of the source for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by the permit.	
21.	Repo	orting Requirements	
	(a)	Reports to the Department of any required monitoring shall be submitted at least every 6 months. All instances of deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with Rule 335-3-1604(9).	Rule 335-3-16- .05(c)(3)
	(b)	Deviations from permit requirements shall be reported within 48 hours or 2 working days of such deviations, including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
22.	<u>Emi</u>	ssion Testing Requirements	
	provisafet acco 40 o	n point of emission which requires testing will be ided with sampling ports, ladders, platforms, and other by equipment to facilitate testing performed in rdance with procedures established by Part 60 of Title f the Code of Federal Regulations, as the same may be nded or revised.	Rule 335-3-105(3) and Rule 335-3-104(1)

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	The Air Division must be notified in writing at least 10 days in advance of all emission tests to be conducted and submitted as proof of compliance with the Department's air pollution control rules and regulations.	
	To avoid problems concerning testing methods and procedures, the following shall be included with the notification letter:	
	(1) The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	Rule 335-3-1- .04
	(2) A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures requires probe cleaning).	
	(3) A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
	(4) A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
	A pretest meeting may be held at the request of the source owner or the Air Division. The necessity for such a meeting and the required attendees will be determined on a case-by- case basis.	Rule 335-3-1- .04
	All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.	
23.	Payment of Emission Fees	
	Annual emission fees shall be remitted each year according to the fee schedule in ADEM Admin. Code r. 335-1-704.	Rule 335-1-7- .04

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24.	Othe	er Reporting and Testing Requirements	
	fuel may pollu	mission of other reports regarding monitoring records, analyses, operating rates, and equipment malfunctions be required as authorized in the Department's air ation control rules and regulations. The Department require emission testing at any time.	Rule 335-3-104(1)
25.	<u>Title</u>	e VI Requirements (Refrigerants)	
	inclu Class 82, S main perso	facility having appliances or refrigeration equipment, ading air conditioning equipment, which use Class I or s II ozone-depleting substances as listed in 40 CFR Part Subpart A, Appendices A and B, shall service, repair, and attain such equipment according to the work practices, onnel certification requirements, and certified recycling recovery equipment specified in 40 CFR Part 82, Subpart	40 CFR Part 82
	Class	person shall knowingly vent or otherwise release any s I or Class II substance into the environment during the ir, servicing, maintenance, or disposal of any device pt as provided in 40 CFR Part 82, Subpart F.	
	recor	responsible official shall comply with all reporting and rdkeeping requirements of 40 CFR 82.166. Reports shall ubmitted to the US EPA and the Department as required.	
26.	Cher	mical Accidental Prevention Provisions	
	pres	chemical listed in Table 1 of 40 CFR Part 68.130 is ent in a process in quantities greater than the threshold ntity listed in Table 1, then:	40 CFR Part 68
	(a)	The owner or operator shall comply with the provisions in 40 CFR Part 68.	
	(b)	The owner or operator shall submit one of the following:	
		(1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR Part 68 § 68.10(a) or,	

(2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Pisplay of Permit This permit shall be kept under file or on display at all times to the site where the facility for which the permit is issued is exacted and will make the permit readily available for aspection by any or all persons who may request to see it. Pircumvention To person shall cause or permit the installation or use of any evice or any means which, without resulting in the eduction in the total amount of air contaminant emitted, onceals or dilutes any emission of air contaminant which would otherwise violate the Division 3 rules and regulations. Pisible Emissions Unless otherwise specified in the Unit Specific provisos of this permit, any source of particulate emissions shall not	Rule 335-3-1401(1)(d) Rule 335-3-110
this permit shall be kept under file or on display at all times to the site where the facility for which the permit is issued is exated and will make the permit readily available for aspection by any or all persons who may request to see it. Sircumvention To person shall cause or permit the installation or use of any evice or any means which, without resulting in the eduction in the total amount of air contaminant emitted, onceals or dilutes any emission of air contaminant which would otherwise violate the Division 3 rules and regulations. Tisible Emissions Unless otherwise specified in the Unit Specific provisos of	.01(1)(d) Rule 335-3-110
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evice or any means which, without resulting in the eduction in the total amount of air contaminant emitted, onceals or dilutes any emission of air contaminant which would otherwise violate the Division 3 rules and regulations. Tisible Emissions Unless otherwise specified in the Unit Specific provisos of	.10
Unless otherwise specified in the Unit Specific provisos of	D 1 005 0 4
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ischarge more than one 6-minute average opacity greater han 20% in any 60-minute period. At no time shall any ource discharge a 6-minute average opacity of particulate missions greater than 40%. Opacity will be determined by 0 CFR Part 60, Appendix A, Method 9, unless otherwise pecified in the Unit Specific provisos of this permit.	Rule 335-3-4- .01(1)
uel-Burning Equipment	
a) Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-3-403.	Rule 335-3-4- .03
o) Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	Rule 335-3-5-
1	uel-Burning Equipment Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-3-403. Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge

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31.	Process Industries – General	
	Unless otherwise specified in the Unit Specific provisos of this permit, no process may discharge particulate emissions in excess of the emissions specified in Part 335-3-404.	Rule 335-3-4- .04
32.	Averaging Time for Emission Limits	Rule 335-3-1-
	Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	.05
33.	Compliance Assurance Monitoring (CAM)	
	Conditions (a) through (d) that follow are general conditions applicable to emissions units that are subject to the CAM requirements. Specific requirements related to each emissions unit are contained in the unit specific provisos and the attached CAM appendices.	
	(a) Operation of Approved Monitoring	40 CFR 64.7
	(1) Commencement of operation. The owner or operator shall conduct the monitoring required under this section and detailed in the unit specific provisos and CAM appendix of this permit (if required) upon issuance of the permit, or by such later date specified in the permit pursuant to §64.6(d).	
	(2) Proper maintenance. At all times, the owner or operator shall maintain the monitoring, including but not limited to, maintaining necessary parts for routine repairs of the monitoring equipment.	

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(3) Continued operation. Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the owner or operator shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. Data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities shall not be used for purposes of this part, including data averages and calculations, or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and associated control system. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.	

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(4)	Response to excursions or exceedances. (a) Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as through response by a computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable. (b) Determination of whether the owner or operator has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include but is not limited to, monitoring results, review of operation and maintenance procedures and records, and inspection of the control device, associated capture system, and the process.	

(a) Documentation of need for improved monitoring. After approval of monitoring under this part, if the owner or operator identifies a failure to achieve compliance with an emission limitation standard for which the approved monitoring did not provide an indication of an excursion or exceedance while providing valid data, or the results of compliance or performance testing document a need to modify the existing indicator ranges or designated conditions, the owner or operator shall promptly notify the Department and, if necessary, submit a proposed modification to the permit to address the necessary monitoring changes. Such a modification may include, but is not limited to, reestablishing indicator ranges or designated conditions, modifying the frequency of conducting monitoring and collecting data, or the monitoring of additional parameters.

(b) Quality Improvement Plan (QIP) Requirements

Based on the results of a determination made under Section 33(a)(4)(b) above, the Administrator or the permitting authority may require the owner or operator to develop and implement a QIP. Consistent with 40 CFR §64.6(c)(3), the permit may specify an appropriate threshold, such as an accumulation of

appropriate threshold, such as an accumulation of exceedances or excursions exceeding 5 percent duration of a pollutant-specific emissions unit's operating time for a reporting period, for requiring the implementation of a QIP. The threshold may be set at a higher or lower percent or may rely on other criteria for purposes of indicating whether a pollutant-specific emissions unit is being maintained and operated in a manner consistent with good air pollution control

practices.

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Regulations

40 CFR 64.8

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(2) Elements of a QIP:	
 The owner or operator shall maintain a written QIP, if required, and have it available for inspection. The plan initially shall include procedures for evaluating the control performance problems and, based on the results of the evaluation procedures, the owner or operator shall modify the plan to include procedures for conducting one or more of the following actions, as appropriate: 	
(i) Improved preventive maintenance practices.	
(ii) Process operation changes.	
(iii) Appropriate improvements to control methods.	
(iv) Other steps appropriate to correct control performance.	
 (v) More frequent or improved monitoring (only in conjunction with one or more steps under paragraphs (2)(b)(i) through (iv) above). (3) If a QIP is required, the owner or operator shall develop and implement a QIP as expeditiously as practicable and shall notify the Department if the period for completing the improvements contained in the QIP exceeds 180 days from the date on which the need to implement the QIP was determined. 	e r p
(4) Following implementation of a QIP, upon any subsequent determination pursuant to Section 33(a)(4)(b) above the Department may require that an owner or operator make reasonable changes to the QIP if the QIP is found to have:	, r
 (a) Failed to address the cause of the control device performance problems; or (b) Failed to provide adequate procedures for correcting control device performance problems a expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. 	r s n

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(5)	Implementation of a QIP shall not excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act. Reporting and Recordkeeping Requirements	40 CFR 64.9
		40 CFK 04.9
(1) (General reporting requirements	
	On and after the date specified in Section 33(a)(1) above by which the owner or operator must use monitoring that meets the requirements of this part, the owner or operator shall submit monitoring reports to the permitting authority in accordance with ADEM Admin. Code r. 335-3-1605(c)3.	
	A report for monitoring under this part shall include, at a minimum, the information required under ADEM Admin. Code r. 335-3-1605(c)3. and the following information, as applicable: (i) Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken; (ii) Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and (iii) A description of the actions taken to implement a QIP during the reporting period as specified in	
	Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.	

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(2) General recordkeeping requirements.	
 (a) The owner or operator shall comply with the recordkeeping requirements specified in ADEM Admin. Code r. 335-3-1605(c)2 The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions). (b) Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements. 	

Federally Enforceable Provisos	Regulations
(d) Savings Provisions	40 CFR 64.10
(1) Nothing in this part shall:	
(a) Excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act. The requirements of this part shall not be used to justify the approval of monitoring less stringent than the monitoring which is required under separate legal authority and are not intended to establish minimum requirements for the purpose of determining the monitoring to be imposed under separate authority under the Act, including monitoring in permits issued pursuant to title I of the Act. The purpose of this part is to require, as part of the issuance of a permit under title V of the Act, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of this part.	
(b)Restrict or abrogate the authority of the Department to impose additional or more stringent monitoring, recordkeeping, testing, or reporting requirements on any owner or operator of a source under any provision of the Act, including but not limited to sections 114(a)(1) and 504(b), or state law, as applicable.	
(c)Restrict or abrogate the authority of the Department to take any enforcement action under the Act for any violation of an applicable requirement or of any person to take action under section 304 of the Act.	

Fede	rally Enforceable Provisos	Regulations
34.	Emissions Inventory Reporting Requirements	Rule 335-3-1- .15
	In order to meet the statewide emissions inventory reporting requirements under 40 CFR 51, Appendix A, the permittee shall comply with the reporting requirements under ADEM Admin. Code r. 335-3-115.	
35.	Permit Shield	
	A permit shield exists under this operating permit in accordance with ADEM Admin. Code 335-3-1610 in that compliance with the conditions of this permit shall be deemed in compliance with any applicable requirements as of the date of permit issuance. The permit shield is based on the accuracy of the information supplied in the application for this permit. Under this shield, it has been determined that requirements listed as non-applicable in the application are not applicable to this source.	

Summary Page for 20 MW Electric Arc Furnace No. 1 & associated Tapping Operation w/ Multiclone & Baghouse #1

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	PM	E=3.59P ^{0.62} P≤ 30 tons/hr	Rule 335-3-404
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	СО	N/A	N/A
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	NO_x	N/A	N/A
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	SO ₂	N/A	N/A
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	VOC	N/A	N/A
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	HAPs	N/A	N/A
EP001	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #1 (Baghouse #1 is EP001)	Opacity	(see general proviso 29)	Rule 335-3-401

Provisos for 20 MW Electric Arc Furnace No. 1 & associated Tapping Operation w/ Multiclone Baghouse #1

Fe	derally Enforceable Provisos	Regulations
Ap	plicability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
2.	For particulate matter emissions, this source is subject to the applicable requirements of 40 CFR Part 64, "Compliance Assurance Monitoring", to include General Proviso No. 33.	40 CFR Part 64 CAM
En	nission Standards	
1.	Particulate matter emissions from this unit shall not exceed the allowable as set by Rule 335-3-404.	Rule 335-3-404
Co	mpliance and Performance Test Methods and Procedures	
1.	Method 5D of 40 CFR (Latest Edition) Part 60, Appendix A, or an equilivent method as approved by the Department shall be used in the determination of particulate matter emissions.	Rule 335-3-104
2.	Method 9 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of the opacity.	Rule 335-3-104
En	nission Monitoring	
1.	Reference the Appendix for the monitoring requirements for 40 CFR Part 64, "Compliance Assurance Monitoring".	40 CFR Part 64 CAM
2.	The facility shall perform a daily inspection of the furnace building to verify proper operation of the furnace baghouse.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) Once per day check the furnace and tap hoods for fugitive emissions.	
	(b) Record any repairs or observed problems.	
3.	The facility shall perform a weekly inspection of the furnace baghouse to verify proper operation.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) The baghouse shall be inspected weekly for damaged bags, air leaks, water infiltration, caking or blinding of bags, proper cleaning function and cycling. Maintenance shall be performed as needed.	
	(b) Once per week a visual check of all hoods and ductwork.	
	(c) Record any repairs or observed problems.	

Federally Enforceable Provisos	Regulations
4. The facility shall perform the following annual inspections of the main baghouse to verify proper operation.	Rule 335-3-1605(c)
The following activities shall be performed:	
(a) Internal inspection of structure, access doors and bags.	
(b) Internal inspection of all hoppers.	
(c) Record any repairs or observed problems.	
Recordkeeping and Reporting Requirements	
1. The facility shall maintain a record of all inspections, to include visible observations, performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
2. The facility shall maintain a record of all weekly and annual baghouse inspections to satisfy the requirements of periodic monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
3. The facility shall maintain a record of all differential pressure readings performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM
4. The facility shall maintain a record of all fan amperage readings for the baghouse performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM

Summary Page for 20 MW Electric Arc Furnace No. 2 & associated Tapping Operation w/ Multiclone & Baghouse #2

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	PM	E=3.59P ^{0.62} P≤ 30 tons/hr	Rule 335-3-404
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	СО	N/A	N/A
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	NO _x	N/A	N/A
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	SO_2	N/A	N/A
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	VOC	N/A	N/A
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	HAPs	N/A	N/A
EP002	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #2 (Baghouse #2 is EP002)	Opacity	(see general provisos)	Rule 335-3-401

Provisos for 20 MW Electric Arc Furnace No. 2 & associated Tapping Operation w/ Multiclone Baghouse #2

Fe	derally Enforceable Provisos	Regulations
Ap	plicability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
2.	For particulate matter emissions, this source is subject to the applicable requirements of 40 CFR Part 64, "Compliance Assurance Monitoring", to include General Proviso No. 33.	40 CFR Part 64 CAM
En	nission Standards	
1.	Particulate matter emissions from this unit shall not exceed the allowable as set by Rule 335-3-404.	Rule 335-3-404
Co	mpliance and Performance Test Methods and Procedures	
1.	Method 5D of 40 CFR (Latest Edition) Part 60, Appendix A, or an equilivent method as approved by the Department shall be used in the determination of particulate matter emissions.	Rule 335-3-104
2.	Method 9 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of the opacity.	Rule 335-3-104
En	nission Monitoring	
1.	Reference the Appendix for the monitoring requirements for 40 CFR Part 64, "Compliance Assurance Monitoring".	40 CFR Part 64 CAM
2.	The facility shall perform a daily inspection of the furnace building to verify proper operation of the furnace baghouse.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) Once per day check the furnace and tap hoods for fugitive emissions.	
	(b) Record any repairs or observed problems.	
3.	The facility shall perform a weekly inspection of the furnace baghouse to verify proper operation.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) The baghouse shall be inspected weekly for damaged bags, air leaks, water infiltration, caking or blinding of bags, proper cleaning function and cycling. Maintenance shall be performed as needed.	
	(b) Once per week a visual check of all hoods and ductwork.	
	(c) Record any repairs or observed problems.	

Fe	ederally Enforceable Provisos	Regulations
4.	The facility shall perform the following annual inspections of the main baghouse to verify proper operation.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) Internal inspection of structure, access doors and bags.	
	(b) Internal inspection of all hoppers.	
	(c) Record any repairs or observed problems.	
Re	cordkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations, performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
2.	The facility shall maintain a record of all weekly and annual baghouse inspections to satisfy the requirements of periodic monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
3.	The facility shall maintain a record of all differential pressure readings performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM
4.	The facility shall maintain a record of all fan amperage readings for the baghouse performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM

Summary Page for 20 MW Electric Arc Furnace No. 3 & associated Tapping operation w/ Multiclone & Baghouse #3

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	PM	E=3.59P ^{0.62} P≤ 30 tons/hr	Rule 335-3-404
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	СО	N/A	N/A
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	NO _x	N/A	N/A
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	SO_2	N/A	N/A
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	VOC	N/A	N/A
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	HAPs	N/A	N/A
EP003	20 MW Electric Arc Furnace and Associated Tapping Operation with Multiclone & Baghouse #3 (Baghouse #3 is EP003)	Opacity	(see general provisos)	Rule 335-3-401

Provisos for 20 MW Electric Arc Furnace No. 3 & associated Tapping Operation w/ Multiclone Baghouse #3

Fe	derally Enforceable Provisos	Regulations
Aŗ	plicability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
2.	For particulate matter emissions, this source is subject to the applicable requirements of 40 CFR Part 64, "Compliance Assurance Monitoring", to include General Proviso No. 33.	40 CFR Part 64 CAM
En	nission Standards	
1.	Particulate matter emissions from this unit shall not exceed the allowable as set by Rule 335-3-404.	Rule 335-3-404
Co	mpliance and Performance Test Methods and Procedures	
1.	Method 5D of 40 CFR (Latest Edition) Part 60, Appendix A, or an equilivent method as approved by the Department shall be used in the determination of particulate matter emissions.	Rule 335-3-104
2.	Method 9 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of the opacity.	Rule 335-3-104
En	nission Monitoring	
1.	Reference the Appendix for the monitoring requirements for 40 CFR Part 64, "Compliance Assurance Monitoring".	40 CFR Part 64 CAM
2.	The facility shall perform a daily inspection of the furnace building to verify proper operation of the furnace baghouse.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) Once per day check the furnace and tap hoods for fugitive emissions.	
	(b) Record any repairs or observed problems.	
3.	The facility shall perform a weekly inspection of the furnace baghouse to verify proper operation.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) The baghouse shall be inspected weekly for damaged bags, air leaks, water infiltration, caking or blinding of bags, proper cleaning function and cycling. Maintenance shall be performed as needed.	
	(b) Once per week a visual check of all hoods and ductwork.	
	(c) Record any repairs or observed problems.	

Fe	ederally Enforceable Provisos	Regulations
4.	The facility shall perform the following annual inspections of the main baghouse to verify proper operation.	Rule 335-3-1605(c)
	The following activities shall be performed:	
	(a) Internal inspection of structure, access doors and bags.	
	(b) Internal inspection of all hoppers.	
	(c) Record any repairs or observed problems.	
Re	ecordkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations, performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
2.	The facility shall maintain a record of all weekly and annual baghouse inspections to satisfy the requirements of periodic monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605(c)
3.	The facility shall maintain a record of all differential pressure readings performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM
4.	The facility shall maintain a record of all fan amperage readings for the baghouse performed to satisfy the requirements of Compliance Assurance Monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	40 CFR Part 64 CAM

Summary Page for Product Crushing, Screening, and Processing w/ Baghouse

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EP004	Chemical Crusher	PM	Process Weight (see general proviso 31)	Rule 335-3-404
EP004	Chemical Crusher	Opacity	(see general proviso 29)	Rule 335-3-401

Provisos for Product Crushing, Screening, and Processing w/ Baghouse

Federally Enforceable Provisos	Regulations
Applicability	
1. This source is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
Emission Standards	
1. This Source is subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Compliance and Performance Test Methods and Procedures	
1. Method 5 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of particulate matter emissions or an alternative method as approved by the Department.	Rule 335-3-104
2. Method 9 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of the opacity.	Rule 335-3-104
Emission Monitoring	
1. The facility shall perform a visual check, once per week, of the baghouse stack associated with this unit. This check shall be performed by a person familiar with Method 9. If visible emissions in excess of 10% opacity are noted, and are not corrected within a period of 1 hour, then a Method 9 must be performed within 4 hours of the observations. Maintenance shall be performed as needed. Any repairs or observed problems shall be recorded.	Rule 335-3-1605
2. The facility shall perform a weekly inspection of the baghouse associated with this unit to verify proper operation.	Rule 335-3-1605
The following activities shall be performed:	
(a) Once per week check the capture hood associated with this permit for fugitive emissions.	
(b) Once per month check hopper, fan and cleaning cycle for proper operation.	
(c) Once per month a visual check of all hoods and ductwork. Record any repairs or observed problems.	

Fe	derally Enforceable Provisos	Regulations
3.	The facility shall perform the following annual inspections of the main baghouse to verify proper operation.	Rule 335-3-1605
	The following activities shall be performed:	
	(a) Internal inspection of structure, access doors and bags.	
	(b) Internal inspection of all hoppers.	
Re	cordkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, to include visible observations and Method 9 tests, performed to satisfy the requirements of periodic monitoring. This shall include all problems observed and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605
2.	The facility shall report any Method 9 test with an average opacity over 20%. Such reports shall be made within 48 hrs of such observations.	Rule 335-3-1605
3.	The facility shall maintain a record of all weekly and annual baghouse inspections to satisfy the requirements of periodic monitoring. This shall include all problems observed, excursions, and corrective actions taken. Each record shall be maintained for a period of 5 years.	Rule 335-3-1605

Summary Page for Product Handling

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
F008	Fugitives from the Storage Bin Loading, Microsilica Bagging, and Rail Car Loading	PM	(see general provisos)	335-3-404

Provisos for Product Handling

Federally Enforceable Provisos	Regulations
Applicability	
1. These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	Rule 335-3-1603
Emission Standards	
1. These Sources are subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Compliance and Performance Test Methods and Procedures	
1. These Sources are subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Emission Monitoring	
1. These Sources are subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A
Recordkeeping and Reporting Requirements	
1. These Sources are subject to no additional specific requirements other than those listed in the General Permit Provisos.	N/A

Summary Page for MACT Subpart ZZZZ – Existing Emergency Generator

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EP007	163 HP Existing Diesel Fired Emergency Generator	PM	N/A	N/A
EP007	163 HP Existing Diesel Fired Emergency Generator	SO ₂	N/A	N/A
EP007	163 HP Existing Diesel Fired Emergency Generator	NOx	N/A	N/A
EP007	163 HP Existing Diesel Fired Emergency Generator	СО	N/A	N/A
EP007	163 HP Existing Diesel Fired Emergency Generator	VOC	N/A	N/A
EP007	163 HP Existing Diesel Fired Emergency Generator	Opacity	See General Provisos	Rule 335-3-401(1)

Provisos for MACT Subpart ZZZZ – Existing Emergency Generator

Fede	erally Enforceable Provisos	Regulations
Appl	icability	
1.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2.	These sources are subject to the applicable requirements of 40 CFR Part 63 Subpart ZZZZ, "National Emission Standards for Hazardous Air Pollutants for Reciprocating Internal Combustion Engines (RICE)".	40 CFR Part 63 Subpart ZZZZ
3.	These sources are subject to the applicable requirements of Subpart A of 40 CFR Part 63, "General Provisions" as listed in Table 8 of Subpart ZZZZ.	40 CFR Part 63 Subpart ZZZZ
Emission Standards		
1.	These units are subject to the applicable requirements listed in Table 2c of 40 CFR 63 Subpart ZZZZ—National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines.	40 CFR §63.6602
2.	The Permittee must operate and maintain these units according to the manufacturer's emission-related written instructions or develop a maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.	40 CFR §63.6625(e)(2)
3.	The Generator shall be equipped with a non-resettable hour meter.	40 CFR §63.6625(f)

Federally Enforceable Provisos

Regulations

4. These units may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of these units are limited to 100 hours per vear. There is no time limit on the use of these units in emergency situations. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency ICE beyond 100 hours per year. These units may operate up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for nonemergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply non-emergency power as part of a financial arrangement with another entity. Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as permitted in 40 CFR 63 Subpart ZZZZ, is prohibited.

40 CFR §63.6640(f)(1)

Compliance and Performance Test Methods and Procedures

1. Method 9 of 40 CFR (Latest Edition) Part 60, Appendix A shall be used in the determination of the opacity.

Rule 335-3-1-.05

Emission Monitoring

- 1. The Permittee shall perform the following activities:
 - (a) Change oil and filter every 500 hours of operation or annually, whichever comes first;
 - (b) Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first;
 - (c) Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

Or utilize an oil analysis program as described in §63.6625(i) or §63.6625(j).

40 CFR Part 63 Subpart ZZZZ Table 2c(1) & Table 2c(6) & §63.6625(i) & (j)

Fede	rally Enforceable Provisos	Regulations
2.	If an oil analysis program is utilized for a stationary compression ignition engine, the Permittee must perform the oil analysis at the same frequency specified above for changing the oil. The Permittee must at a minimum analyze the following parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new, viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new, or percent water content (by volume) is greater than 0.5. If any of the limits are exceed, the Permittee must change the oil within 2 business days of receiving the results of the analysis or before commencing operation, whichever is later.	40 CFR Subpart ZZZZ §63.6625(i)
Reco	rdkeeping and Reporting Requirements	
1.	The Permittee must keep records of the parameters that are analyzed as part of the oil analysis program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.	40 CFR Subpart ZZZZ §63.6625(i) & (j)
2.	The Permittee must keep records of the maintenance conducted on these units in order to demonstrate that you operated and maintained these units and after-treatment control device (if any) according to your own maintenance plan.	40 CFR §63.6655(e)
3.	The Permittee must keep records of the hours of operation of each engine that is recorded through the non-resettable hour meter. The facility must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation, the owner or operator must keep records of the notification of the emergency situation, and the time the engine was operated as part of demand response.	40 CFR §63.6655(f)

APPENDIX CAM

Compliance Assurance Monitoring Requirements

CAM Plan for 20 MW EAF No. 1 and associated tapping operation with multicyclone and baghouse No. 1

	Indicator 1	Indicator 2	Indicator 3
I. Indicator	Visible Emissions	Differential Pressure	Baghouse Fan Amperage
Measurement Approach	Trained and qualified personnel will do a visible inspection.	Measured using a pressure gauge.	Measured using an ammeter.
II. Indicator Range	While the unit is operating, an excursion is defined as the presence of visible emissions greater than 10% opacity from the baghouse stack. Excursions trigger an inspection, corrective action, and a reporting requirement. If an excursion is noted and not corrected within a period of (1) one hour, then a method 9 must be performed within (4) four hours of the observation.	While the unit is operating, an excursion is defined as a pressure differential below 5.0 inches of H ₂ O or greater than 15.0 inches of H ₂ O. Excursions trigger an inspection, corrective action, and a reporting requirement.	While the unit is operating, an excursion is defined as a fan amperage that is below 100 amps. Excursions trigger an inspection, corrective action, and a reporting requirement.
III. Performance Criteria			
Data Representativenes	Measurement is being made at the emission point (baghouse exhaust).	The pressure differential is being measured between the inlet and outlet of the baghouse.	The fan amperage is being measured at the fan.
Verification of Operation Status	Not Applicable	Not Applicable	Not Applicable
QA/QC Practices and Criteria	Qualified personnel will perform the visible inspection.	The pressure gauge will be calibrated quarterly. Pressure taps checked daily.	The fans will be checked daily during the inspections. The ammeter will be zeroed when the unit is not operating.
4. Monitoring Frequency	The visible inspection will be performed daily.	The pressure drop will be monitored daily.	The fan amperage will be monitored daily.
5. Data Collection Procedures	The visible inspection will be recorded with the time, date, and name of the observer.	The pressure differential will be recorded with the time, date, and name of the observer.	The fan amperage will be recorded with the time, date, and name of the observer.
6. Averaging Period	Instantaneous	Instantaneous	Instantaneous

CAM Plan for 20 MW EAF No. 2 and associated tapping operation with multicyclone and baghouse No. 2

Measurement Approach Trained and qualified personnel will do a visible inspection. While the unit is operating, an excursion is defined as the presence of visible emissions greater than 10% opacity from the baghouse stack. Excursions trigger an inspection, corrective action, and a reporting requirement. If an excursion is noted and not corrected within a period of (1) one hour, then a Measured of measured of pressure gaths and the pressure gaths are pressured as a pressure defined as the presence of visible emissions greater than 10% opacity from the baghouse stack. Excursions trigger an inspection, and a reporting requirement. If an excursion is noted and not corrected within a period of (1) one hour, then a	I using a Measured u ammeter.	Fan Amperage using an
personnel will do a visible inspection. While the unit is operating, an excursion is defined as the presence of visible emissions greater than 10% opacity from the baghouse stack. Excursions trigger an inspection, corrective action, and a reporting requirement. If an excursion is noted and not corrected within a period of (1) one hour, then a While the unit is operating, excursion is excursion is as a pressure gather. While the unit is operating, excursion is excursion is are a pressure gather. Excursion is operating, excursion in as a pressure gather. Excursion is operating, excursion in as a pressure gather. Excursion is operating, excursion in as a pressure gather. Excursion is operating, excursion in as a pressure gather. Excursion is operating, excursion is as a pressure gather.	gauge. ammeter.	ısing an
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method 9 must be performed within (4) four hours of the observation.	defined as a that is below that is below 5.0 Excursions inspection, action, and requirement and a that is below th	an excursion is a fan amperage w 100 amps. trigger an corrective a reporting
III. Performance Criteria		
	al is being measured a between the outlet of the	nperage is being at the fan.
2. Verification of Operation Not Applicable Not Applicable	icable Not Applic	able
3. QA/QC Practices and Criteria Qualified personnel will perform the visible inspection. The pressu will be call quarterly. taps checker	daily during inspections	The ammeter oed when the
4. Monitoring Frequency The visible inspection will be performed daily. The pressure will be monormed daily.	_	nperage will be daily.
The visible inspection will be recorded with the time, date, and name of the observer. The visible inspection will be recorded with the time, differential recorded with the time, date, of the observer.	al will be recorded w date, and no observer.	perage will be rith the time, ame of the
6. Averaging Period Instantaneous Instantaneous		ous

CAM Plan for 20 MW EAF No. 3 and associated tapping operation with multicyclone and baghouse No. 3

	Indicator 1	Indicator 2	Indicator 3
I. Indicator	Visible Emissions	Differential Pressure	Baghouse Fan Amperage
Measurement Approach	Trained and qualified personnel will do a visible inspection.	Measured using a pressure gauge.	Measured using an ammeter.
II. Indicator Range	While the unit is operating, an excursion is defined as the presence of visible emissions greater than 10% opacity from the baghouse stack. Excursions trigger an inspection, corrective action, and a reporting requirement. If an excursion is noted and not corrected within a period of (1) one hour, then a method 9 must be performed within (4) four hours of the observation.	While the unit is operating, an excursion is defined as a pressure differential below 5.0 inches of H ₂ O or greater than 15.0 inches of H ₂ O. Excursions trigger an inspection, corrective action, and a reporting requirement.	While the unit is operating, an excursion is defined as a fan amperage that is below 100 amps. Excursions trigger an inspection, corrective action, and a reporting requirement.
III. Performance Criteria			
Data Representativenes	Measurement is being made at the emission point (baghouse exhaust).	The pressure differential is being measured between the inlet and outlet of the baghouse.	The fan amperage is being measured at the fan.
Verification of Operation Status	Not Applicable	Not Applicable	Not Applicable
QA/QC Practices and Criteria Monitoring Frequency	Qualified personnel will perform the visible inspection.	The pressure gauge will be calibrated quarterly. Pressure taps checked daily.	The fans will be checked daily during the inspections. The ammeter will be zeroed when the unit is not operating.
	The visible inspection will be performed daily.	The pressure drop will be monitored daily.	The fan amperage will be monitored daily.
Data Collection Procedures	The visible inspection will be recorded with the time, date, and name of the observer.	The pressure differential will be recorded with the time, date, and name of the observer.	The fan amperage will be recorded with the time, date, and name of the observer.
Averaging Period			
	Instantaneous	Instantaneous	Instantaneous